



Band saw machine PTN 350 NC

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Opis

Standard equipment:

- Two-speed reducer (35, 70 m/min)
- Hydraulic controlling of raising and lowering of cutting arm and clamping of a vice, hydraulic clamp of feed vice
- Hydraulically controlled band saw blade tension with automatic compensation of elongation
- Roller feed table on the machine body (length: 1.5 running metres)
- Hydraulically controlled feed vice (single feed up to 500 mm)
- PLC controller with liquid crystal display (measurement of the blade speed, controlling of cut length, number of cuts, measurement of the cycle time, measurement of the band saw blade work time, measurement of the band saw machine work time)
- System of material multiple feed
- Cooling system
- Flat table on the receiving side



Additional equipment:

- Device for cutting in packs (range: 280x160)
- Arm turntable – cutting at an angle of 0 – 45°
- Reducer - inverter from NORD 2.2 kW (range: 15 - 90 m/min)
- Ball screws of automatic feeder drive (single feed up to 1000 mm)
- Moving vice jaw in the vice
- Roller feeder (length: 1,5 running metres)
- Roller receiver (length: 1,5 running metres)
- Adjustment of vice clamping force
- Chip conveyor

Specyfikacja

PARAMETER	Unit	Dimension
Max. cut		
<i>Cutting at an angle of 90 °</i>		
circular cross-section	mm	350
rectangular cross-section	mm	400x320
<i>Cutting at an angle of 45 °</i>		
circular cross-section	mm	230
rectangular cross-section	mm	220x320
Height of working surface	mm	860
Dimensions of the band saw blade	mm	34x1.1x4570
Cutting Speed		
Two-speed gear	m/min	35/70

Reducer-inverter set	m/min	15-90
Other		
Power of band saw blade drive motor	kW	2.2
Length of single feed	mm	0-500
Max. length of feeding	mm	500-9999
Single feed accuracy	mm	0.2
Length/Width/Height	mm	2500x2600x1500
Weight of band saw machine	kg	1200