



## Grinding machine SPG 250x600 CNC

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### Opis

#### Standard equipment:

- Grinding wheel with a holder
- Puller for removing grinding wheel holder
- Arbor for static balancing of grinding wheel
- Scraper for cleaning the table
- Operation and Maintenance Manual

#### Special equipment:

- Grinding wheel
- Additional grinding wheel holder
- Hand-operated device for dressing a grinding wheel (mounted on a headstock)
- Device for static balancing
- Electromagnetic table 250 x 600
- Demagnetizer ZZR
- Coolant tank (100 litres) with magnetic filter
- Dust extractor



### Specyfikacja

<b>General dimensions</b>		
Working surface of the table	mm	250x600
Max. grinding width (with grinding wheel shift)	mm	250
Max. grinding width (without grinding wheel shift)	mm	290
Max. grinding length	mm	600
Max. distance between spindle axis and surface of the table	mm	400
<b>Table</b>		
Range of steplessly adjustable table speeds	m/mm	0.1-5
Min. table traverse	mm	0.001
<b>Column</b>		
Max. cross traverse	mm	250
Range of cross-feed rates	mm	0.1-3
<b>Headstock</b>		
Rapid traverse rate	m/mm	0.1-2
Range of automatic infeed rates	mm	0.001-0.06
<b>Grinding wheel</b>		

Max. diameter	mm	250
Normal width	mm	20
Max. width	mm	25
Diameter of a hole	mm	75
Rotational speed	r.p.m	1000-3200
<b>Motors</b>		
Grinding wheel motor	kW	2.2