



Grinding machine SPG 300x1000 CNC

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Opis

Standard equipment:

- Grinding wheel with a holder
- Puller for removing grinding wheel holder
- Arbor for static balancing of grinding wheel
- Scraper for cleaning the table
- Lamp
- Levelling blocks
- Operation and Maintenance Manual

Special equipment:

- Device for static balancing
- Electromagnetic table
- Demagnetizer ZZR
- Coolant tank with magnetic-paper filter
- Range of feed creeping on axis of the table ("creep feed")
- Aerosol extractor
- Dust extractor
- Closed cabin



Specyfikacja

General dimensions		
Working surface of the table	mm	300x1000
Max. grinding width (with grinding wheel shift)	mm	300
Max. grinding width (without grinding wheel shift)	mm	380
Max. grinding length	mm	1000
Max. distance between spindle axis and surface of the table	mm	600
Table		
Range of steplessly adjustable table speeds	m/mm	0.1-3
Min. table traverse	mm	0.001
Column		
Max. cross traverse	mm	300
Range of cross-feed rates	mm	0.1-3
Min. column traverse	mm	0.001
Headstock		
Rapid traverse rate	m/mm	1.5

Min. automatic infeed rate	mm	0.001
Grinding wheel		
Max. /min. diameter	mm	400/230
Max. width	mm	75
Diameter of a hole	mm	127
Rotational speed	r.p.m	500-2000
Motors		
Grinding wheel motor	kW	7.5